Doors are Ultra-Tough, Ultra-Reliable, and Ultra-Affordable.
INTRODUCTION

The contents of this manual are designed to help you install and setup Albany UltraSlim™ high speed doors. **DO NOT** operate or perform maintenance on the high speed door unless you have read through the instructions in this manual.

The safety alert symbol is used to identify safety information about hazards that can result in personal injury. A signal word (DANGER, WARNING, or CAUTION) is used with the safety alert symbol to indicate the likelihood and the potential severity of injury. In addition, a hazard symbol may be used to represent the type of hazard.

- **DANGER** indicates a hazard that, if not avoided, will result in death or serious injury.
- **WARNING** indicates a hazard that, if not avoided, could result in death or serious injury.
- **CAUTION** indicates a hazard that, if not avoided, might result in minor or moderate injury.
- **CAUTION**, when used without the alert symbol, indicates a situation that could result in damage to the door.
- **NOTICE** is used to inform you of a method, reference, or procedure that could assist with specific operations or procedures.

Other symbols that may be used in this manual are:

- Lock Out / Tag Out
- Crushing
- Fire
- Shock
- Read Manual
DOOR INSTALLATION

**WARNING**

Improper installation of anchoring devices or installation into aged or unsound concrete block, or other wall material may result in premature wear, product failure, property damage, or serious personal injury.

**WARNING**

Lock-out tag-out all electrical power supplied to the door before making any electrical installations or connections. Also Lock-out tag-out any equipment near the installation site if that equipment may be inadvertently operated into the area used to assemble and install the door. Failure to properly de-energize electrical circuits and disable equipment during installation and/or maintenance could result in death or serious injury.

**WARNING**

Use proper lifting equipment and techniques. Properly secure all loads. Failure to properly secure all lifting loads could result in death or serious injury.

Secure the work area so that persons not working directly on the installation do not enter the work area.

SITE PREPARATION

**Electrical Supply**

Qualified electrician must make all electrical mountings and connections in accordance with all applicable regulating body(s) electrical codes and standards. See applicable electrical manual for specifications and wiring instructions.

**Door Opening**

1. Are the door jambs and support wall structurally sound providing a flat surface for the side columns to mount against?
2. Check the width and height of the door opening and verify the measurements against the dimensions of the door.
3. Is the opening square? Plumb?
4. Is the floor level across the opening?

Make all necessary structural repairs and improvements to provide a “yes” answer to each of the questions above.

TOOLS AND MATERIALS REQUIRED

**Personnel**

- Two people to install the door
- One person qualified to operate forklift, hoist, or crane
- One electrician to install and connect the control panel and all electrical wiring

**Tools**

- Assorted wrenches
- Tape measure
- Carpenter’s square
- Level (4ft minimum recommended)
- Lifting device (fork lift, hoist, crane)
- Lifting Straps
- 2 ladders or personnel lifts (tall enough to reach above the door head)
- Other tools as needed for the type of anchoring chosen

**Materials**

- Anchors appropriate for the type of wall the door and accessories are to be installed onto. Albany Doors recommends through-bolting doors whenever possible.
- Wire as specified on the electrical schematic
- Electrical supplies needed to comply with all regulating body electrical codes and standards.
- See applicable control manual with door.

UNPACKING AND PREPARING

1. Inspect and unpack the components. Report any damage immediately to Albany at 877-925-2468. Refer to the serial number tag located on the right door column.
2. DO NOT cut the banding which holds the door in a roll until instructed to do so in a later procedure.

**CAUTION**

The door panel and roll assembly could be damaged. Use evenly spaced padded supports to prevent rips, tears, or bending of the roll assembly. Failure to protect the roll assembly could result in damage to the door.
WALL ANCHORING GUIDE

Albany Doors does not supply hardware for mounting the door to the wall. Use proper hardware best suited for each particular door installation. Some examples are shown below. It is the responsibility of the door owner to ensure that the wall material is strong enough to support the forces of the door and all anchoring hardware. In general, Albany Doors recommends through-bolting wherever possible using 1/2 inch diameter bolts/threaded-rods or 1/2 inch diameter concrete expansion anchors.

WOOD, BLOCK, BRICK, or INSULATED WALL

CONCRETE, BLOCK, or BRICK WALL

INSULATED WALL

INSULATED WALL
DOOR JAMB DETAIL

Anchor locations for side frames.
INSTALLATION REFERENCE MARKS

1. Measure from the inside of the left door jamb to the inside of the right door jamb and place a mark on the floor on the door opening centerline.

2. Reference the door’s documentation and place two marks on the floor at \( \frac{\text{DoorWidth}}{2} \) to the left and to the right of the door opening centerline.

3. Measure the distance between the two new marks. The correct distance should be equal to the ordered door width.
MOUNTING THE DOOR ASSEMBLY (optional methods shown)

ASSEMBLE ON WALL

1. Hold the left side column in place against the wall. Align the base with the marking placed on the floor earlier and bring the column into plumb.
2. Mark the locations of the mounting holes. Drill and prepare the holes and anchor as needed (see page 5 for hole locations).
3. Loosely install the anchors, recheck for plumb, and tighten the anchors.
4. Repeat steps 1-3 for the right side column.
5. Lay the head assembly on its back on the floor in front of the door opening. Using a safe lifting device, carefully lift the entire door assembly up to a vertical position against the door jambs.
6. Hold the left side column in place against the wall. Align the base with the marking placed on the floor earlier and bring the column into plumb.
7. Mark the locations of the mounting holes. Drill and prepare the holes and anchor as needed (see page 5 for hole locations).
8. Loosely install the anchors, recheck for plumb, and tighten the anchors.
9. Repeat steps 4-6 for the right side column.

ASSEMBLE ON FLOOR

1. Lay the head assembly on its back on the floor in a clean area in front of the door opening.
2. Slide each side column onto the head assembly. Install the three 3/8" flat washers, lock washers, and 3/8"x1" bolts in each bracket.
3. Using a safe lifting device, carefully lift the entire door assembly up to a vertical position against the door jambs.
4. Hold the left side column in place against the wall. Align the base with the marking placed on the floor earlier and bring the column into plumb.
5. Mark the locations of the mounting holes. Drill and prepare the holes and anchor as needed (see page 5 for hole locations).
6. Loosely install the anchors, recheck for plumb, and tighten the anchors.
7. Repeat steps 4-6 for the right side column.

**CAUTION**
The head assembly is heavy. Use proper lifting devices and techniques to securely and safely lift the head assembly. Failure to properly secure the head assembly could result in death or serious injury.

**CAUTION**
The head assembly must be lifted level (balanced) and with the mounting brackets and motor hanging straight down. Failure to properly position the head assembly could result in damage to the mounting brackets and/or the side columns.
8. Attach the front member of the side columns to the rear member at 36" intervals through the screw positioning line in the aluminum using the self-drilling screws provided.

9. Install the head seal to the wall as shown below.

10. Caulk door jambs to seal the opening when finished.

11. See the accompanying electrical manual for wiring and startup.
Installing Manual Hoist Brake Release—Optional equipment

Doors equipped with a manual chain hoist will require the installation of a mechanical brake release rod that when actuated will pull down on the manual brake release rod of the motor so that hoisting the door can be performed without having to drive thru the brake of the motor.

Install the ‘Z’ bracket to chain hoist housing.

Use the nut and bolt to secure bracket to housing.

Locate the brake release cable, hose clamp, one 8-32x1/2” bolt and 8-32 Nyloc nut.

Install hose clamp to brake release cable. Place hose clamp approximately 30mm away from end of cable sheath.

Install 8-32x1/2” bolt into the hose clamp

Place exposed end of brake release cable through the thru-hole on brake release arm.

Install brake release cable assembly to the ‘Z’ bracket.
Fasten the 8-32 nut to bolt to secure hose clamp to ‘Z’ bracket.

T-handle must be in the fully retracted position during the install and mounting process.

Verify the brake release arm is in the ‘Disengaged’ or upper position.

Install cable clamp to the exposed end of brake release cable and tighten the two nuts to secure clamp.

The T-handle mounting bracket can now be wall mount to desired height. Once mounted you will need to verify the functionality of the brake release cable along with the functioning of the manual hoist. If the release rod is working properly the hoist should require little effort to operate. Improper adjustment of the brake release will allow the brake to drag during the hoisting of the door.

⚠ WARNING

It is imperative that you verify the electrical interlock function of the hoist. When the hoist is engaged (red handle pulled down) the hoist disengagement switch will open and if properly connected to the control will act as a stop input function disabling the control from operating the door electrically. The control system should not be able to electrically function the door while the hoist is engaged. Refer to the schematics supplied with the door for hoist interlock switch wiring.
Periodic Maintenance
Albany Door Systems high speed doors are engineered for low maintenance operation. The door should be visually inspected daily for wear and tear, and operated to verify functions. Quarterly maintenance should be performed to clean components and to check all safety functions and check for mechanical and electrical integrity.

Daily Inspection
1. Inspect the door fabric for wear or damage.
2. Operate the door through several openings and closings. Verify that the door seats against the floor and that the door fabric remains tight and does not wrinkle. Verify that the door opens fully, slightly beyond the wall opening, and does not open too far.
   - If the door does not seat against the floor properly or opens to the wrong position, refer to “Setting Door Limit Adjustments”.
   - If the door fabric has diagonal wrinkles the door fabric roll at the top of the door is not level and perpendicular to the side rails. Leveling adjustments should be made as soon as possible to prevent wear or damage. Refer to the installation instructions or contact Albany Door Systems.
3. With the door closing, place an object through the light curtain, or photoeyes, on each side of the door. Verify that the door stops immediately.
4. If a multiple panel door is installed, check at each end of the ribs to verify that they are in place and centered.
5. Inspect the coiled electrical wire for wear or damage.
6. Check the light curtain slots for dirt or dust accumulation and clean as necessary.
7. While the door is closing, tap the bottom of the door edge wand verify that the door stops and reverses to a fully open position.

Do not stand under the door when performing the following inspection. If the bottom bar reversing switch is not functioning correctly injury can occur.
8. Perform daily inspection.
9. Check all mounting hardware and verify that all nuts and bolts are tight. Hardware includes: wall anchors, cover hardware, motor mounting hardware, and bearing bolt nuts.
10. Check the break away function by performing the following steps:
    - Stop the door so the bottom rail is between waist and chest high.
    - Push the bottom bar out of one of the side columns.
    - Press the open button and verify that the door opens to the break away opening height and that the bottom bar centers in the side rails.
    - Press the close button and verify that the bottom rail is centered and the door closes fully.
11. Inspect all side and top weather seals for wear or damage.
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3 | 001322 | STROMAG LIMIT SWITCH
4 | 001426 | LIMIT SWITCH SPROCKET
5 | CONSULT FACTORY | DRIVE MOTOR
6 | CONSULT FACTORY | MOTOR CABLE
7 | CONSULT FACTORY | TORQUE ARM
8 | 000520 | 5/16" Flat Washer Zinc
9 | 000091 | 5/16" Flat Washer Zinc
10 | 001456 | Nut, Hex Nylon Lock, 5/16-18
11 | 000398 | CORD GRIP, COIL
12 | 000090 | BOLT M5 .80X12 PAN HEAD PHILLIPS ZINC
13 | 000079 | 5/16-18 X 1 HEX WASH SERR. FLNG SCREW GR5.1 ZINC
14 | 000336 | ENCODER SUB-ASSEMBLY
15 | 000336 | ENCODER CABLE
DOOR PANEL BOM

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DOOR DRUM BOM

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<td>HEX SET SCREW 3/8-16X0.375&quot;</td>
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# Hood Mounting Instructions

1. **Mark a level horizontal line on the wall 18” above door opening.**

2. **Space brackets evenly across door opening at marked height.**

3. **Leave a 12” gap between Z-brackets near centerline of door.**

4. **Permanently attach Z-brackets to wall placing the bottom of the brackets on the placement line.**

5. **Assemble hood using self-threading screws as shown in the exploded views. Hang the hood assembly on the mounting brackets and secure.**
HOOD ASSEMBLY PART# 001225
1-PIECE CONFIGURATION

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<td>HOOD CONNECTOR COVER LP EXTENDED</td>
<td>1</td>
</tr>
<tr>
<td>5</td>
<td>001229</td>
<td>B</td>
<td>HOOD CONNECTOR SUPPORT LP EXTENDED</td>
<td>1</td>
</tr>
<tr>
<td>6</td>
<td>000906</td>
<td>D</td>
<td>HOOD MOUNTING RAIL, LOW PROFILE</td>
<td>8</td>
</tr>
</tbody>
</table>
# INSTALLATION CHECKLIST

*Please fill out below and return to Albany Door Systems*

<table>
<thead>
<tr>
<th>Customer: ________________</th>
<th>Installation Date(s): ________________</th>
</tr>
</thead>
<tbody>
<tr>
<td>Location: ________________</td>
<td>Door Serial #(#s): ________________</td>
</tr>
<tr>
<td>Contact: ________________</td>
<td>Contact Phone #: ________________</td>
</tr>
<tr>
<td>Install Company: __________</td>
<td>Contact &amp; Phone #: ________________</td>
</tr>
</tbody>
</table>

## Mechanical Installation (All Doors):
- Is the door secured to the wall using thru-bolts?  
  - Yes  
  - No
- If No, what type of anchors were used? ________________
- Are the side columns plumb?  
  - Yes  
  - No
- Is the door caulked or sealed to the wall?  
  - Yes  
  - No
- Are there any visible gaps between the door and the wall?  
  - Yes  
  - No
  - If “No” the above, did the customer contact approve of door to wall seal?  
    - Yes  
    - No
- Is there any visible damage to the door?  
  - Yes  
  - No
  - If Yes, what is the damage: ________________
  - Was Albany Customer Service notified of the damage?  
    - Yes  
    - No
  - Was the customer contact notified of the damage?  
    - Yes  
    - No

## Electrical Installation:
- Were the factory supplied cables (motor, encoder & etc.) cables long enough?  
  - Yes  
  - No
  - If No, which cables were too short? ________________
  - If No, was Albany Customer Support contacted and new cables sent?  
    - Yes  
    - No
- Were the schematics easy to read for electrical hook-up?  
  - Yes  
  - No
- What type of conduit was used to route the cables to the door? ________________
- Is the conduit routed to the bottom of the control box?  
  - Yes  
  - No
  - If “No” did the customer approve this?  
    - Yes  
    - No
  - If “No,” why? ________________
  - If “Yes,” who was the customer contact that approved? ________________
**Door Start-up**

- Was the door start-up procedure easy to follow? [Yes] [No]  
  - If No, what problem(s) did you run into? ____________________________  
  ____________________________  
  ____________________________  
  ____________________________
  - Was Albany Customer Support Dept. notified of these issues? [Yes] [No]  
  - Is the Reversing Edge working? [Yes] [No]  
  - Are the light curtains or photo-eyes working? [Yes] [No]  
  - Do the bottom bar breakaway switches work? [Yes] [No]  
  - Does the door’s self-repair feature work when the door is broken away? [Yes] [No]  
  - If the door has counterweights, does the egress work? [Yes] [No]

**Activation**

- What type of activation is being used? ____________________________  
  - Was the activation supplied by Albany? [Yes] [No]  
  - Did the customer approve of the mounting and operation of the activators? [Yes] [No]

**Comments**

________________________________________________________________________
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